

## **CONVENTIONAL TAPIOCA SYRUP DE 28**

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**Description:** Conventional Tapioca Syrup DE 28 has a clean sweet taste. This multifunctional natural sweetener is produced through enzymatic liquefaction of allergen-free and non-GMO Conventional Tapioca Starch Powder using state-of-the-art technology.

Typical Analysis**				
Characteristic	Units	Limits		
Color	Visual	Colorless to light yellow		
Odor	Organoleptic	Odorless		
Appearance	Visual	Viscous & transparent liquid		
Taste	Organoleptic	Sweet		
Dextrose Equivalent	%	26-30		
Glucose (DP1) (DSB)*	%	4.0-9.0		
Maltose (DP2) (DSB)*	%	9.0-18.0		
Brix	%	79-81		
pH (Diluted to 40% solids)	-	4.5-6.5		
Ash Contents	%	< 0.3		
Starch		Negative		
Fat	g	<0.1		
Protein	g	<0.1		

<sup>\*</sup>Dry Solid basis

<sup>\*\*</sup>Typical analysis is not to be construed as product specification. Typical analysis data represent average values, not to be considered as guarantees.

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Nutrient Labelling Information (per 100G)				
Total Calories	Kcal	312		
Total Fat	g	<0.1		
Saturated Fat	g	<0.1		
Trans Fat	g	0		
Cholesterol	mg	0		
Vitamin D	mg	0		
Sodium	mg	0		
Iron	mg	0		
Potassium	mg	0		
Calcium	mg	0		
Total Carbohydrates	g	78		
Dietary Fiber	g	0		
Sugar	g	15		
Added sugar	g	0		
Protein	g	<0.1		

Microbiological Attributes		
Total Plate Count	≤1000 cfu/g	
Total Coliforms	Absent cfu/g	
E-Coli	Absent cfu/g	
Yeast	≤200 cfu/g	
Mold	<u>≤</u> 100 cfu/g	
Salmonella	Absent cfu/25g	

Heavy Metals		
Lead	<0.05 mg/Kg	
Arsenic	<0.1 mg/Kg	
Cadmium	<0.05 mg/Kg	
Mercury	<0.01 mg/Kg	

## Packaging & Storage

**Shelf Life:** Best if used within 24 months from date of manufacturing. Tapioca Syrup should be stored in cool and dry location (i.e., Temperature <90 F) and away from sunlight.

Material	Net Weight
HDPE Drums	300 Kg/Drum
Paper IBC/Totes	1365Kg/Tote

## **Restricted Ingredients\***

Allergens: Soy, Tree Nuts, Peanuts, Shellfish, Fish, eggs, milk, Celery, Mustard, Sesame, Mollusks, Crustaceans, Gluten, Sulfites.

Chemicals: Artificial Preservatives, Benzoates, Benzoates, BHA & BHT, EDTA, Carmine/Cochineal, DATEM (Diacetyl Tartaric and Fatty Acid Esters of Mono and Diglycerides), Ethyl Vanillin, Monosodium Glutamate (MSG), Natamycin, Propylene Glycol, Propionates, Sorbates/Polysorbates, TBHQ (Tertiary Butylhydroquinone), Nitrates/Nitrites.

Artificial Sweetener: Artificial sweeteners, Acesulfame-K, Aspartame, Saccharin, High Fructose Corn Syrup, Modified Food Starch.

Added Color, Flavor and Oils: FD&C Certified Synthetic Colors, Artificial flavors, Bleached Flour, Enriched Flour, Brominated Flour, Brominated Vegetable Oil, Lard, Hydrogenated Fats (and Partially Hydrogenated Fats), Salatrim.

\*All above mentioned chemicals are not present in ACT Polyols products.















